

FIG. 1

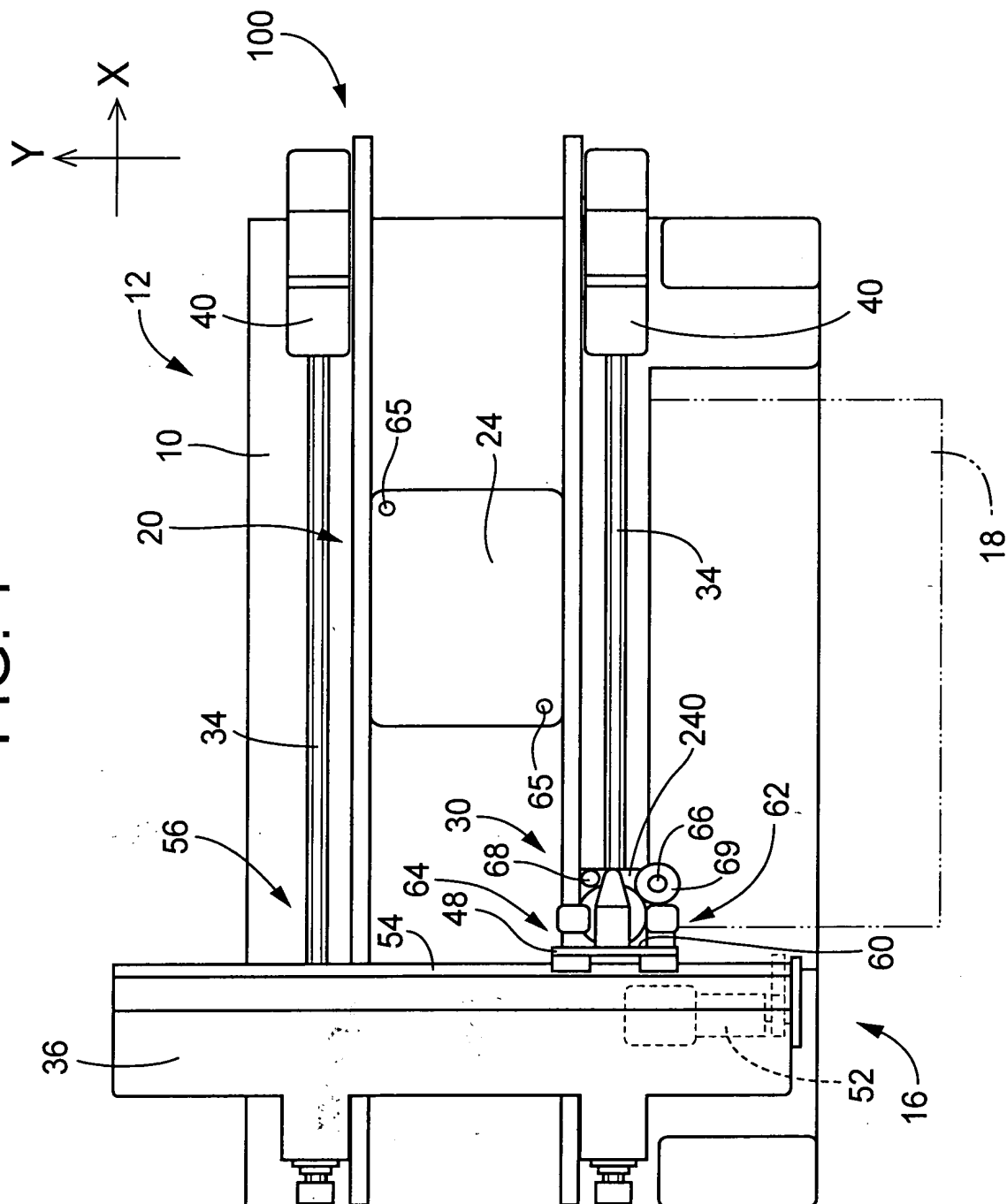
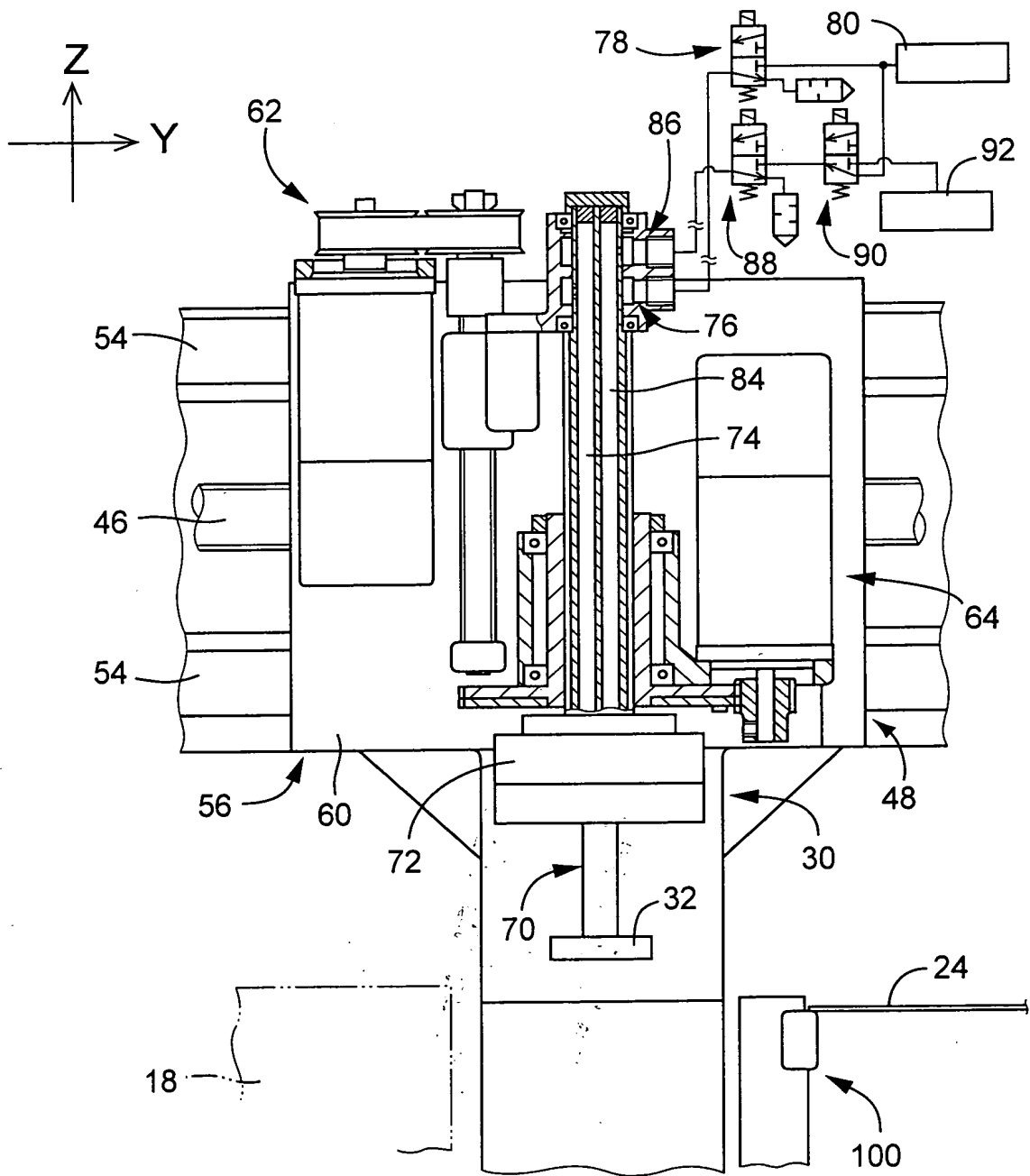




FIG. 2





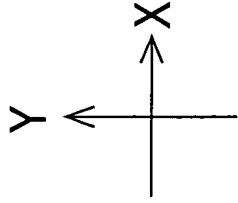


FIG. 4

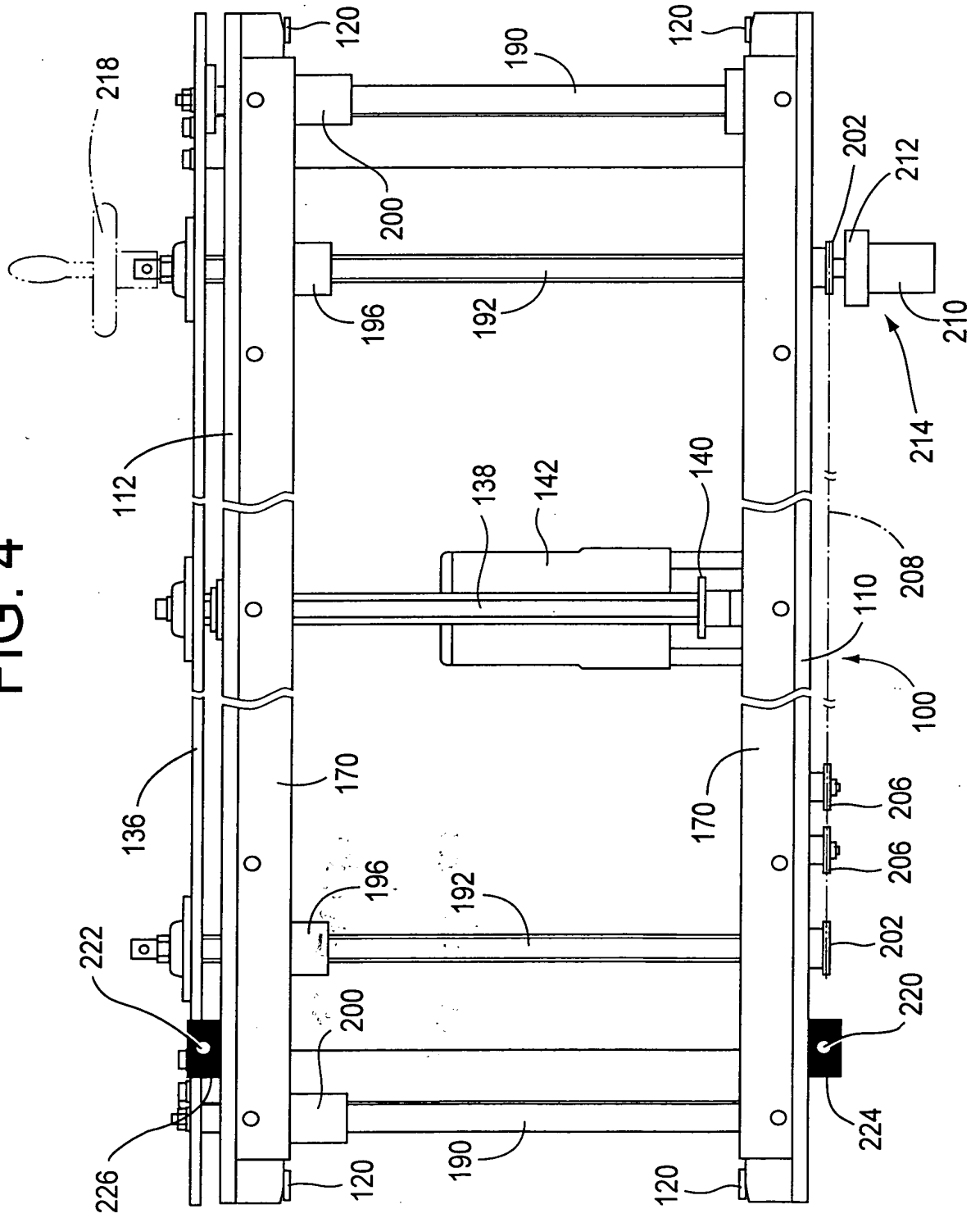
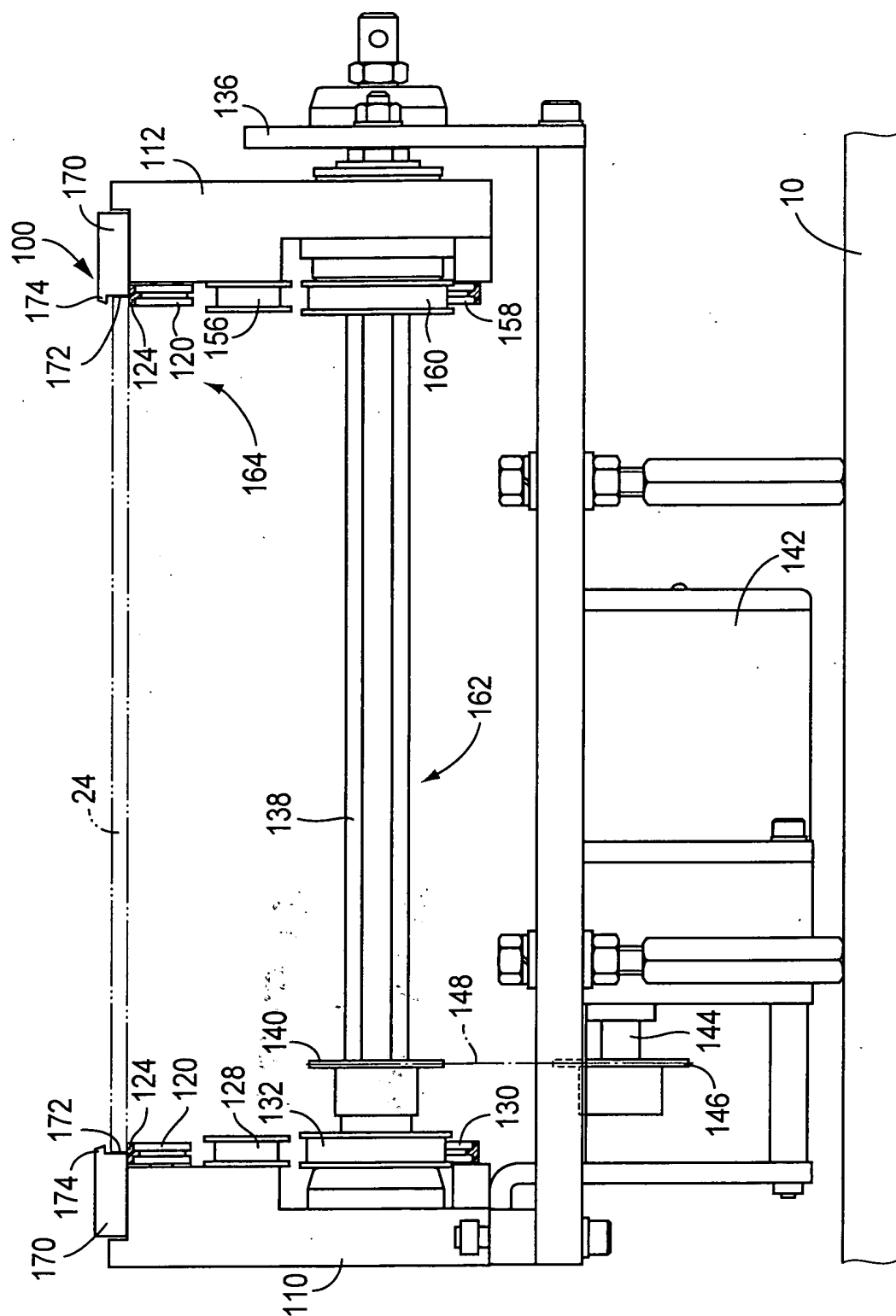
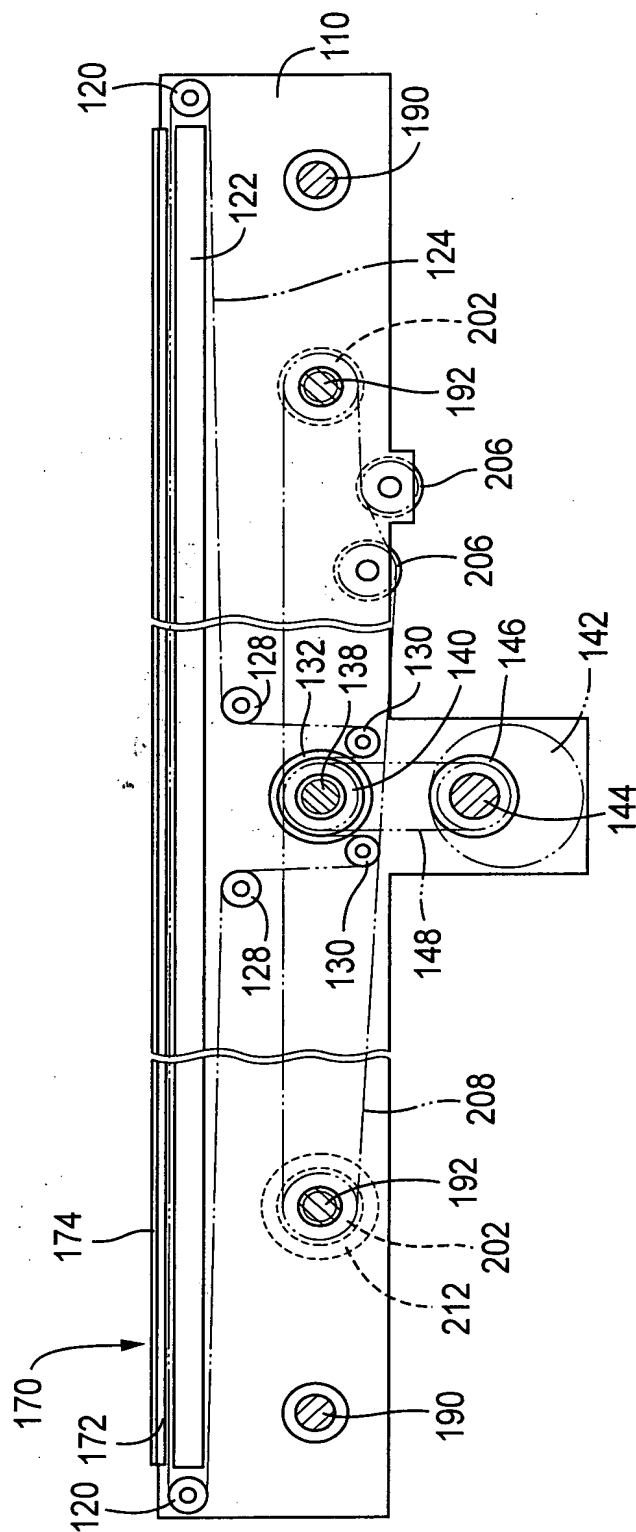




Fig. 5





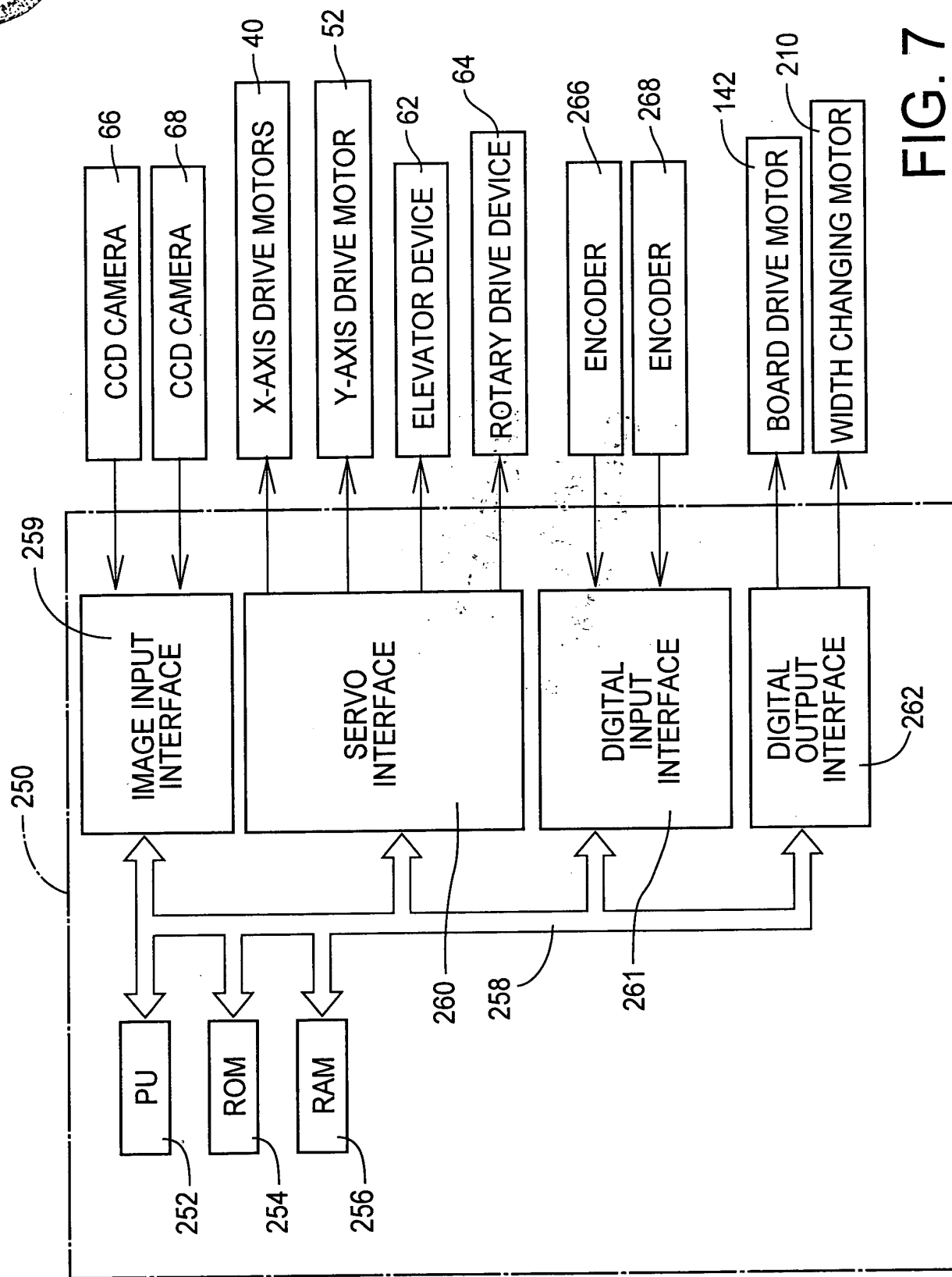
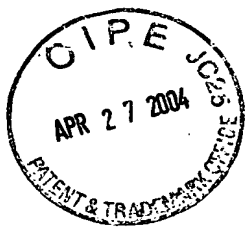


FIG. 7



FIG. 8

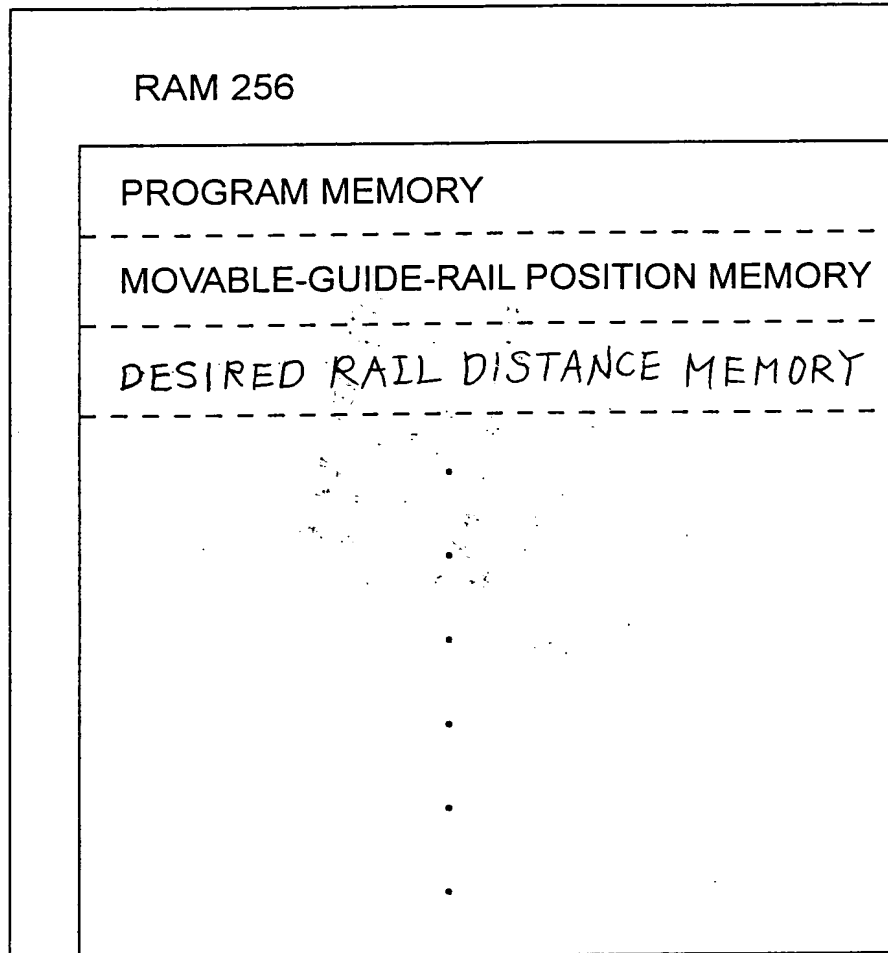
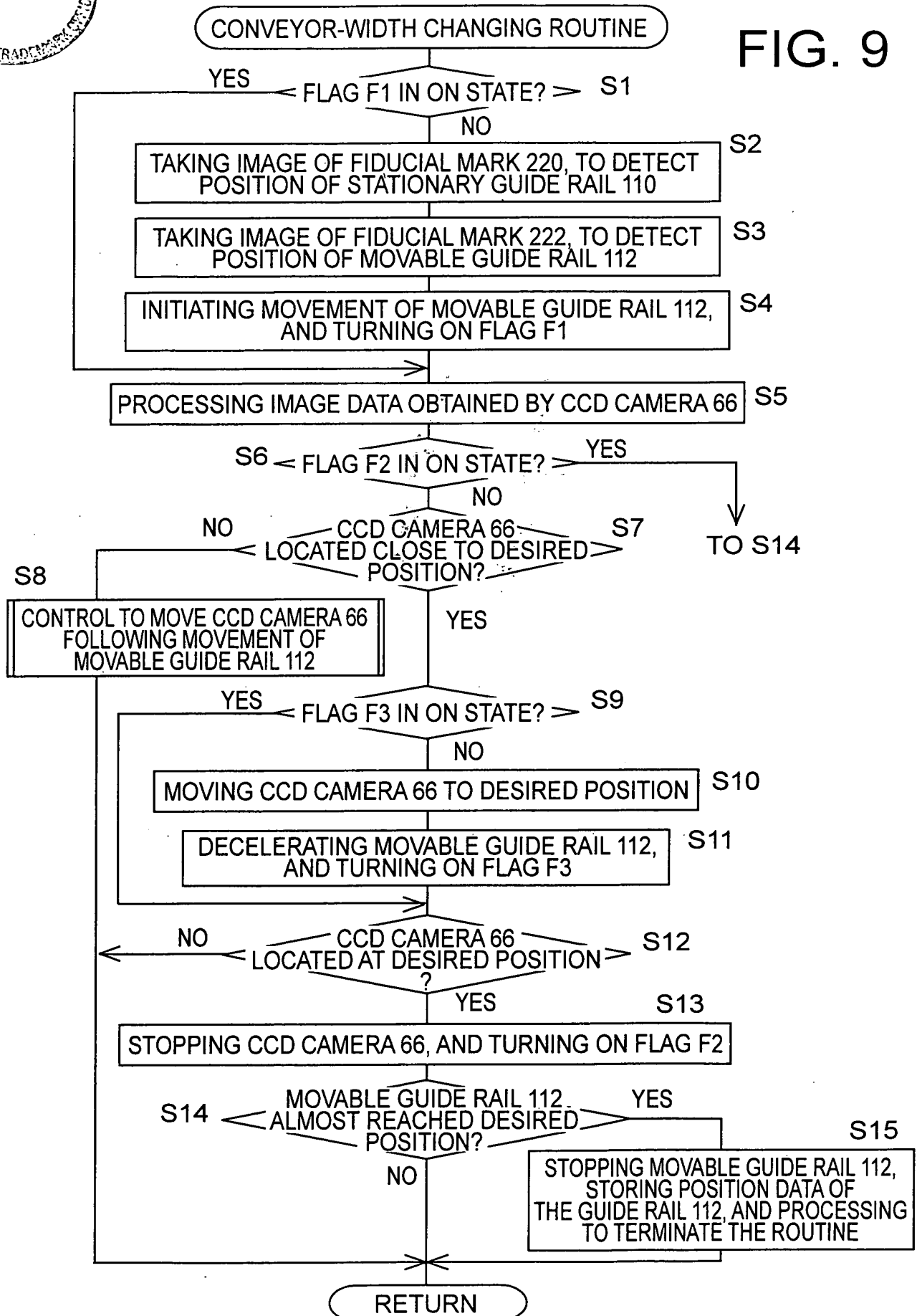






FIG. 9



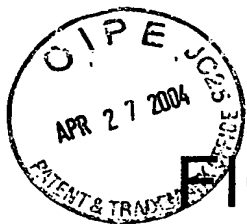


FIG. 10 CONVEYOR-WIDTH CHANGING ROUTINE

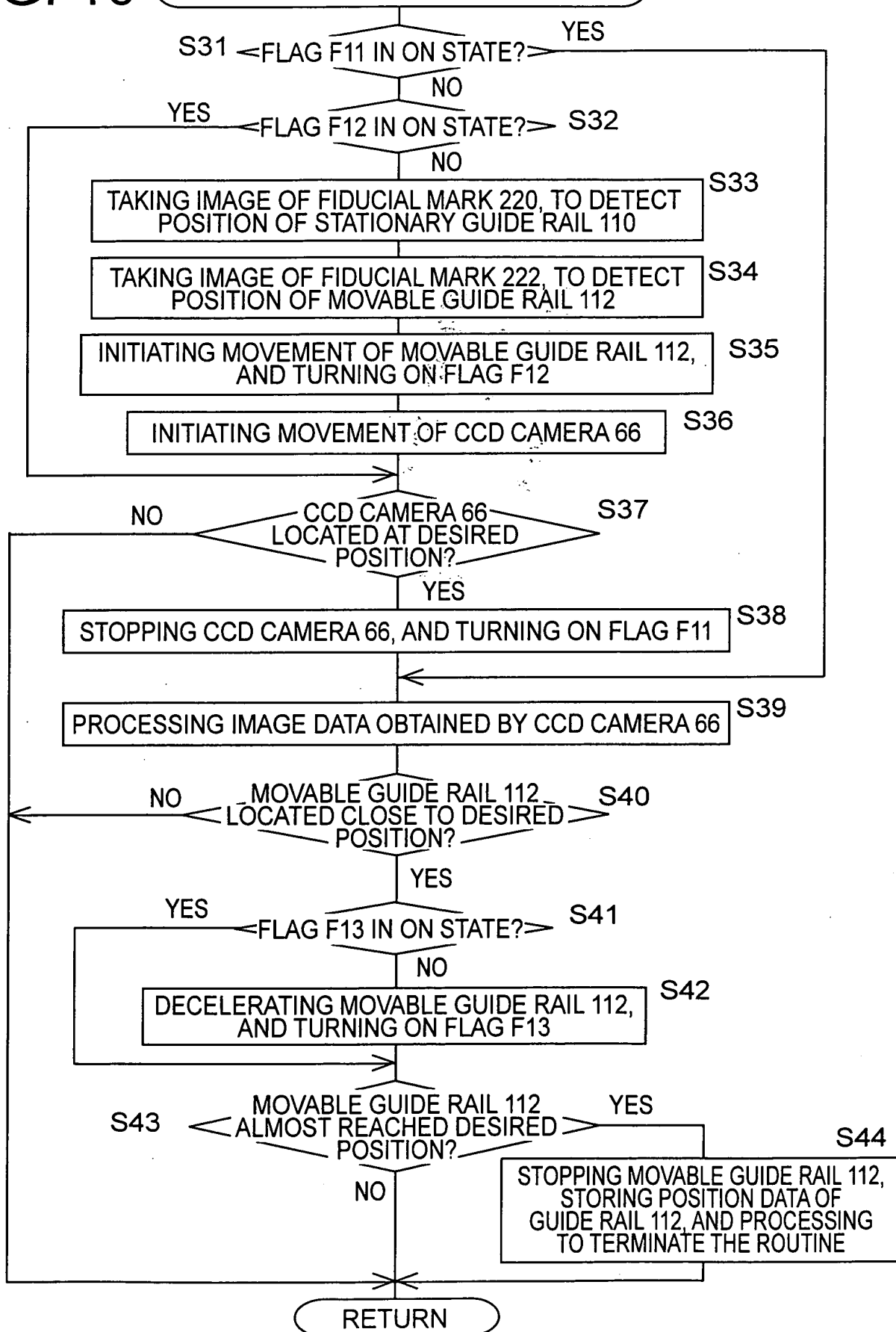




FIG. 11

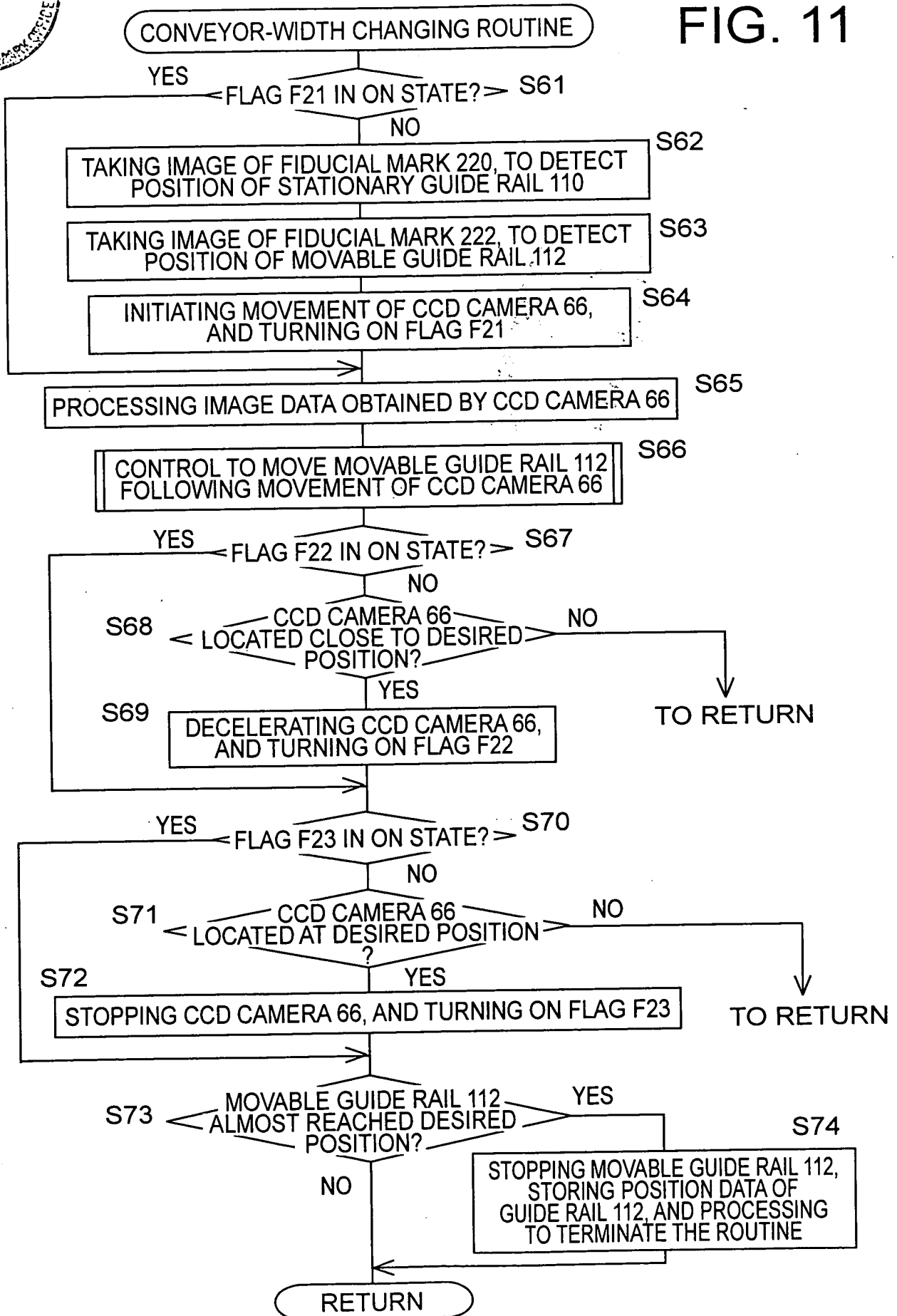
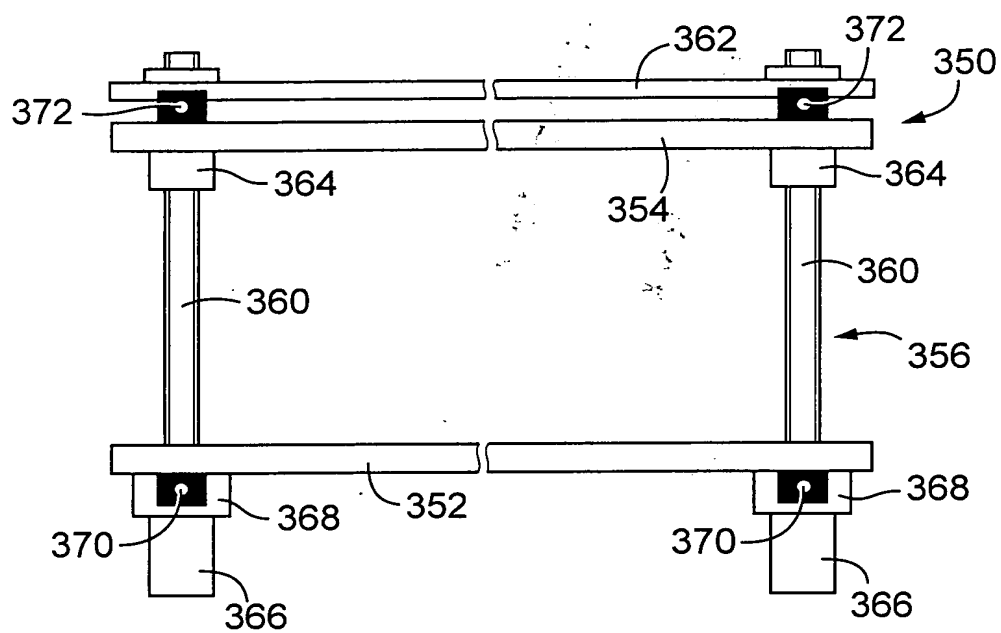




FIG. 12



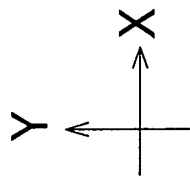
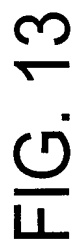




FIG. 14

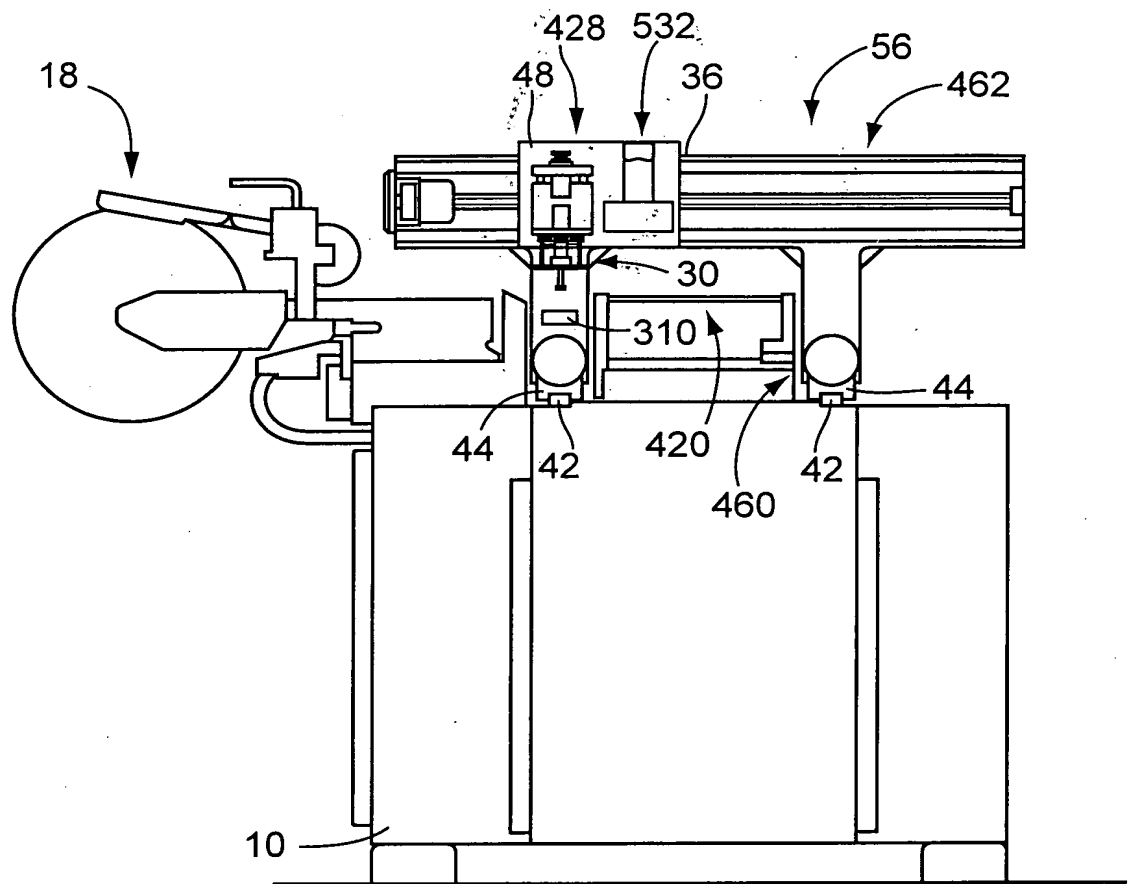


FIG. 15

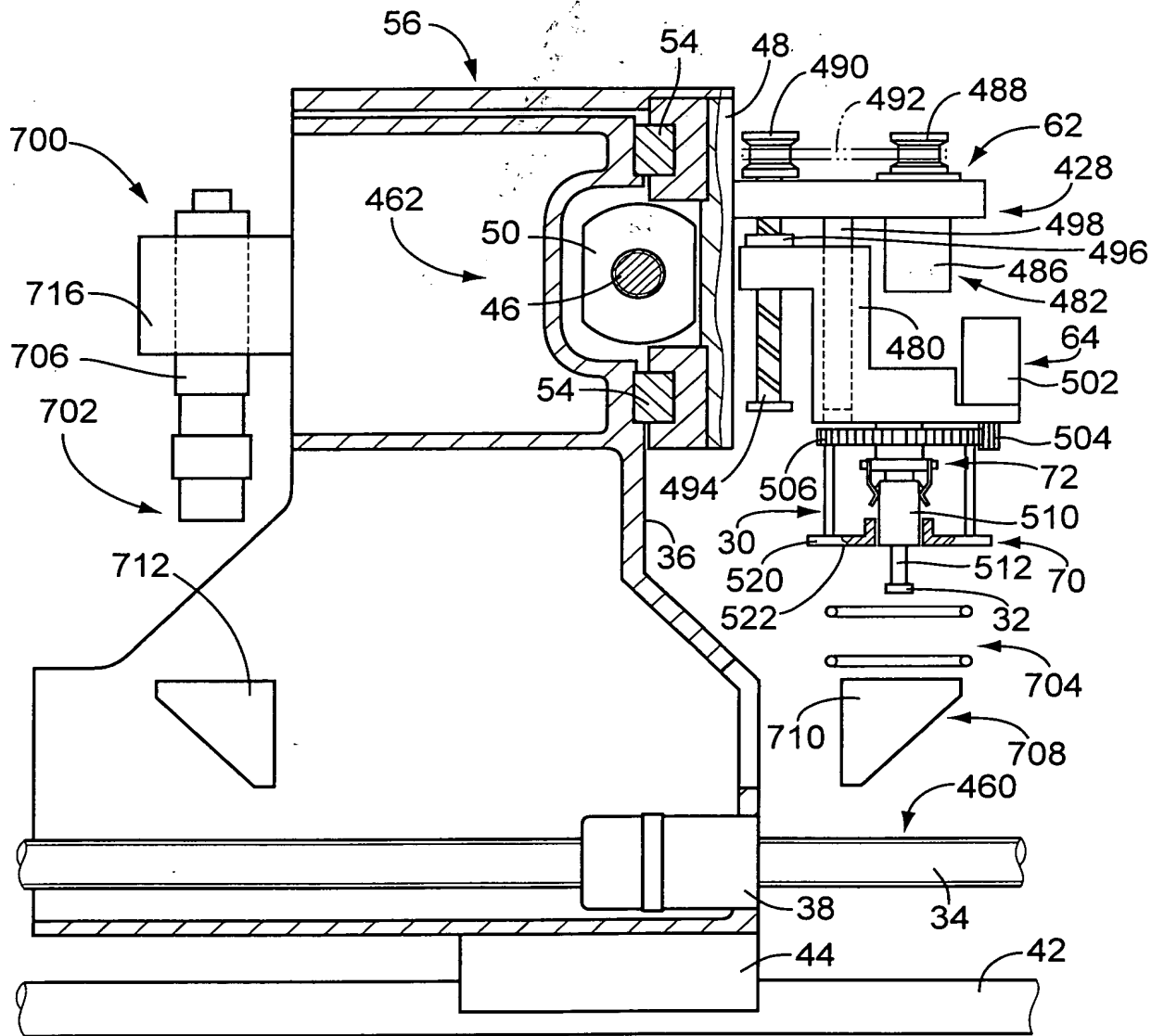
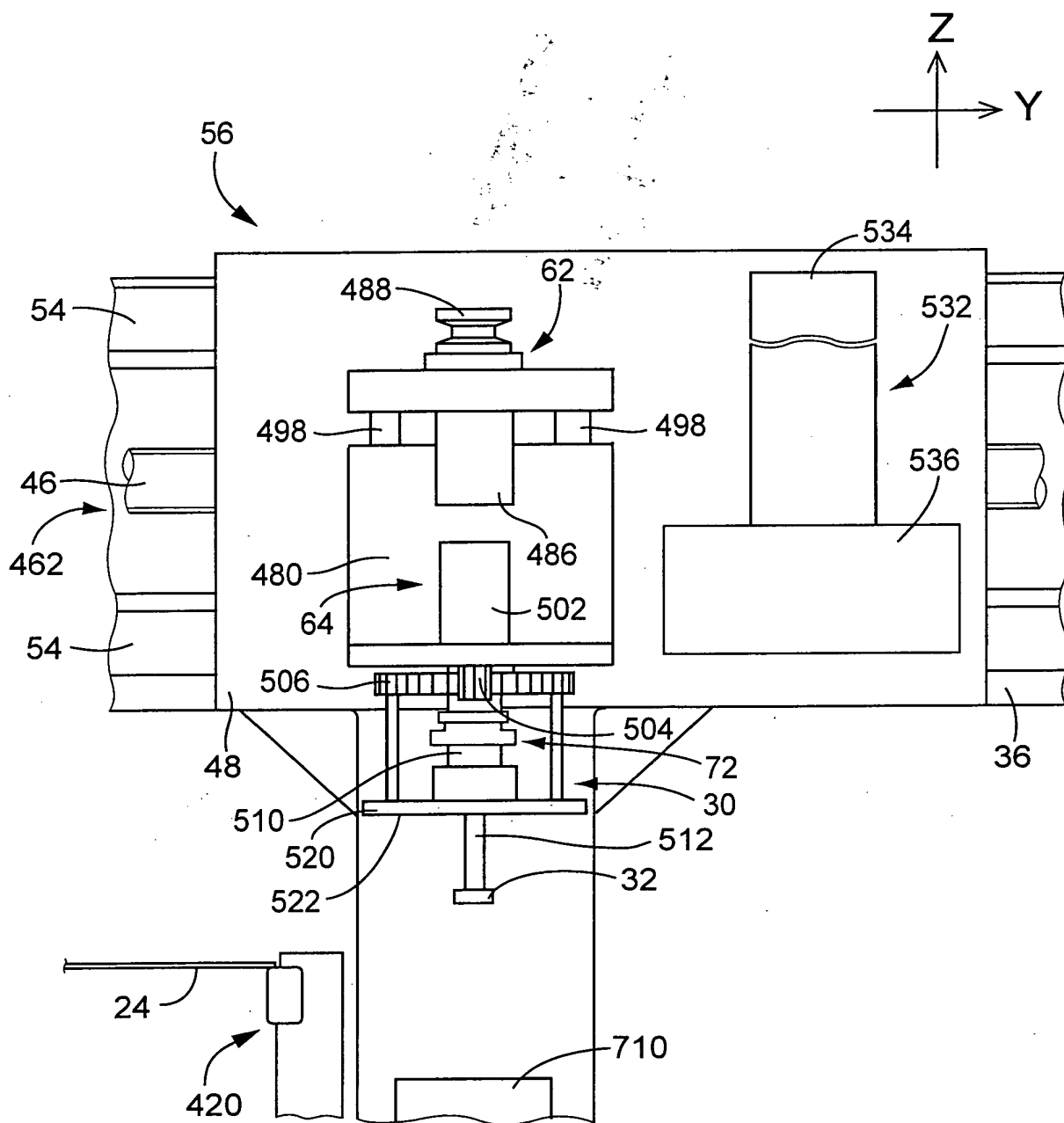
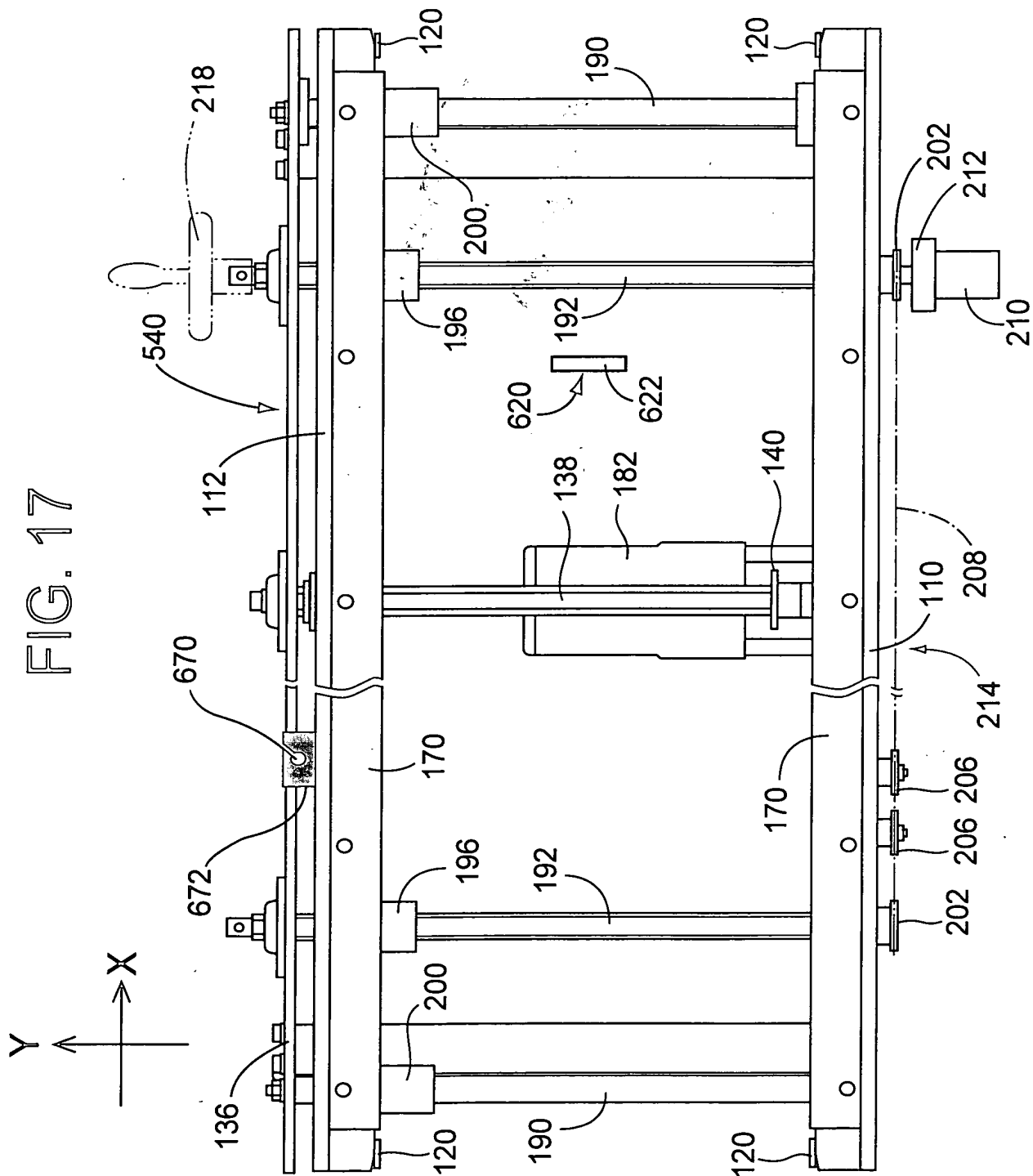




FIG. 16







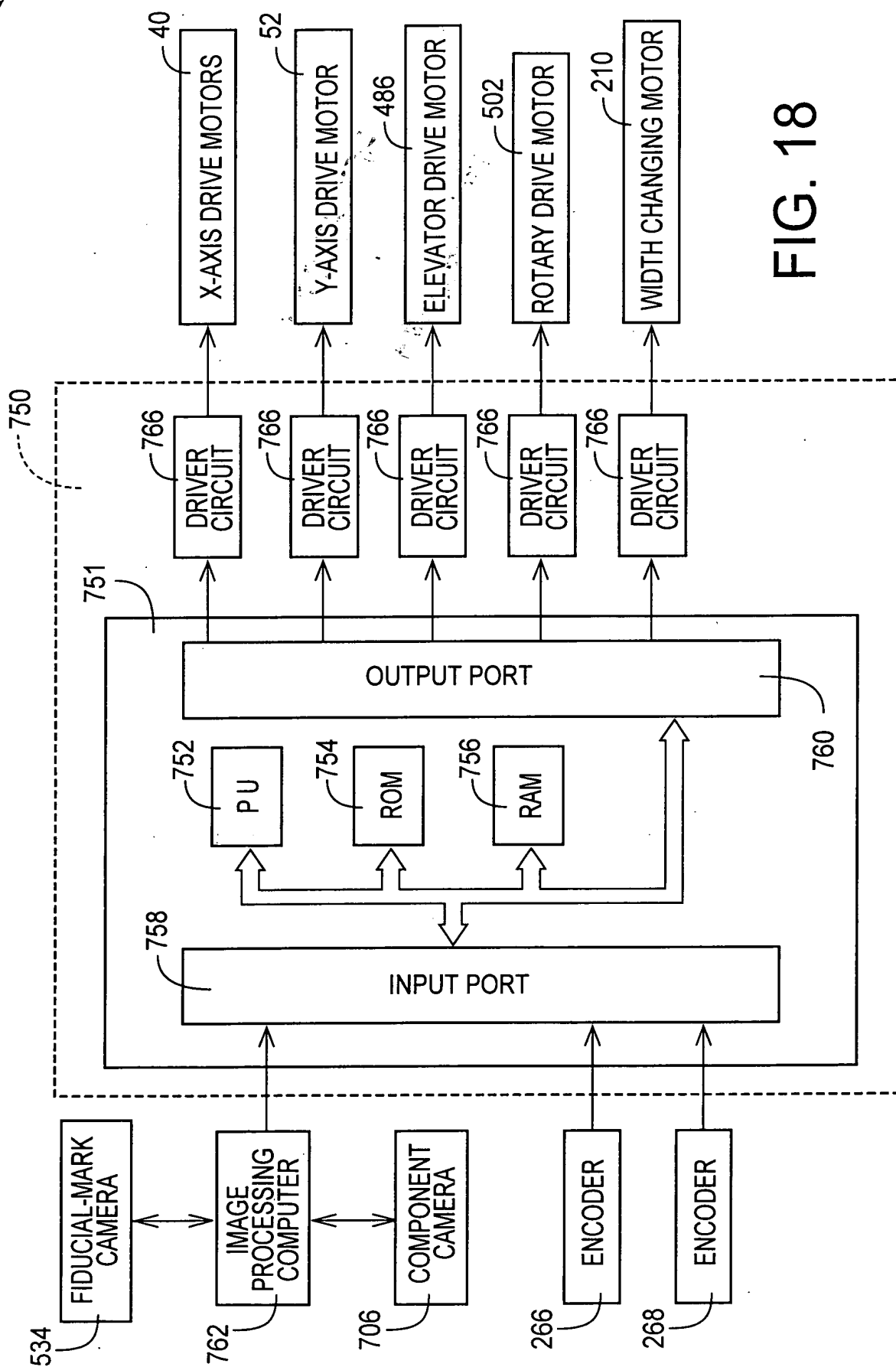


FIG. 18



FIG. 19

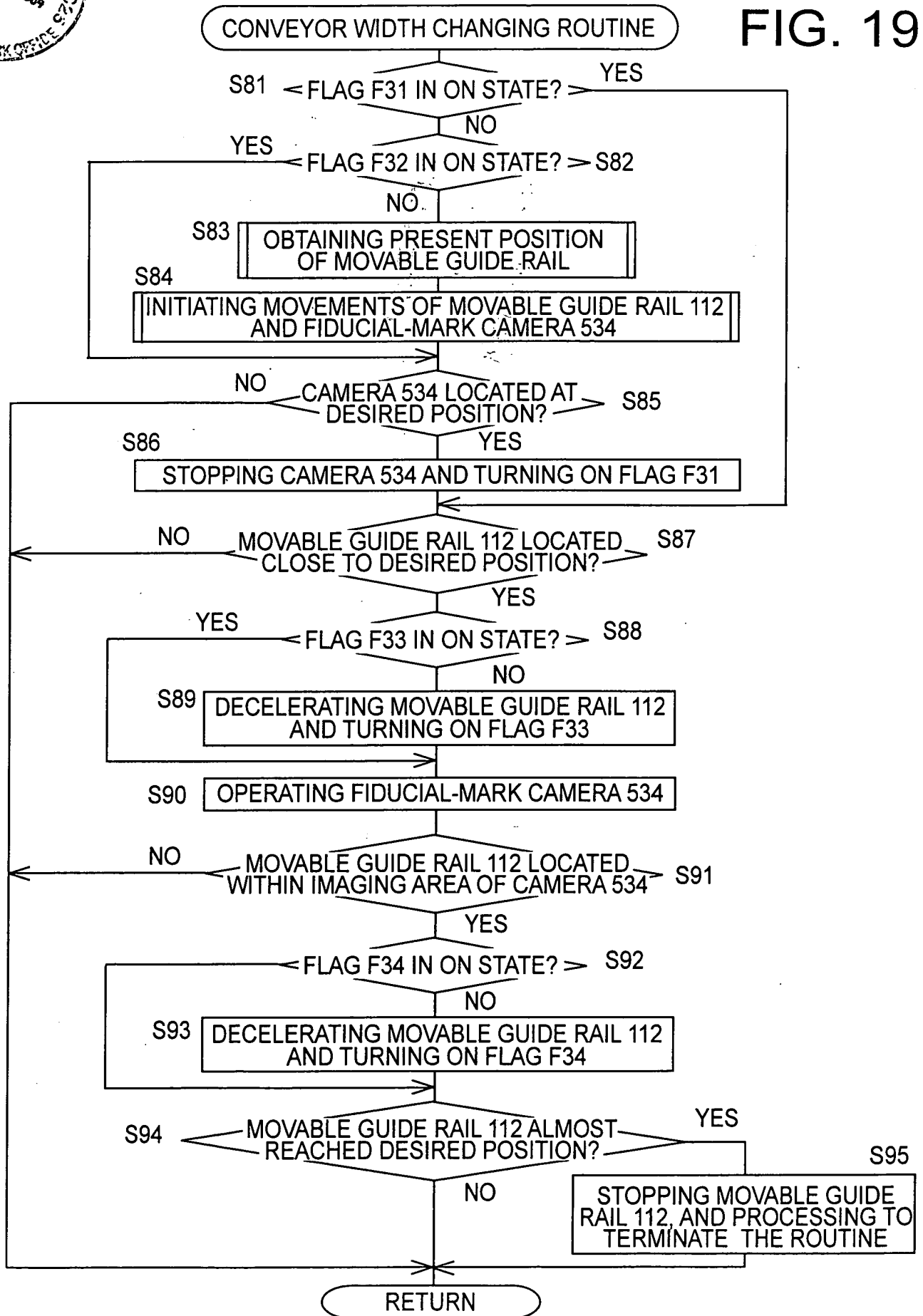




FIG. 20

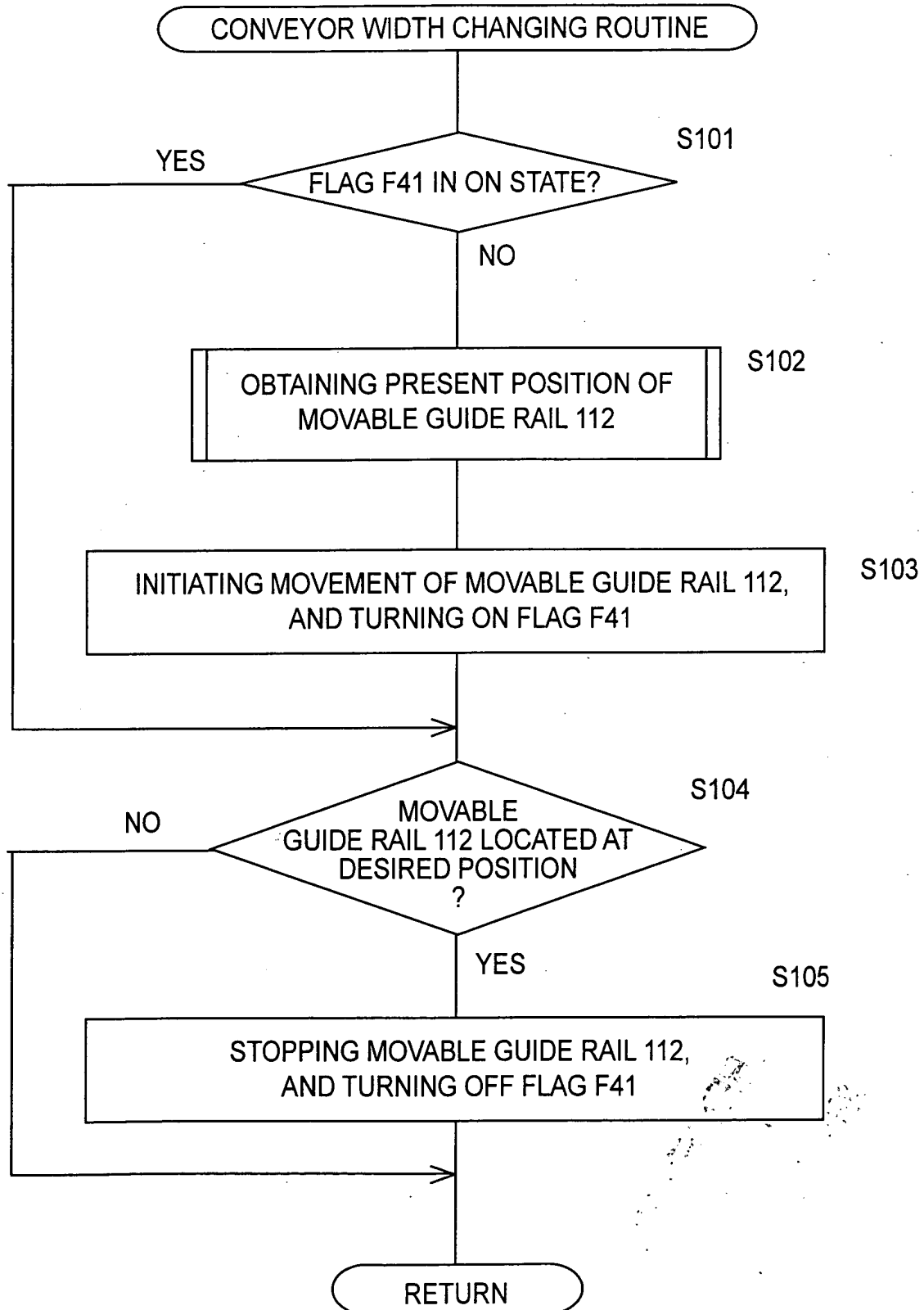




FIG. 21

